



INSTRUCTION BULLETIN

No. 340407
Machine: 5680/5700
Published: 7-03
Rev. 02

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 397750

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install a 900 model squeegee assembly kit on the model 5680/5700 scrubber.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1 and 2)

FOR SAFETY: Before leaving or servicing machine, stop on level surface. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1 and 2)

1. Raise the rear squeegee assembly with the squeegee lift lever.
2. Loosen the squeegee mounting knobs.
3. Slide the old rear squeegee assembly off the lower linkage bracket.
4. Mount the new rear squeegee assembly on the lower linkage bracket.
5. Tighten the new squeegee assembly mounting knobs.
6. Check the new squeegee assembly for proper adjustment and deflection.

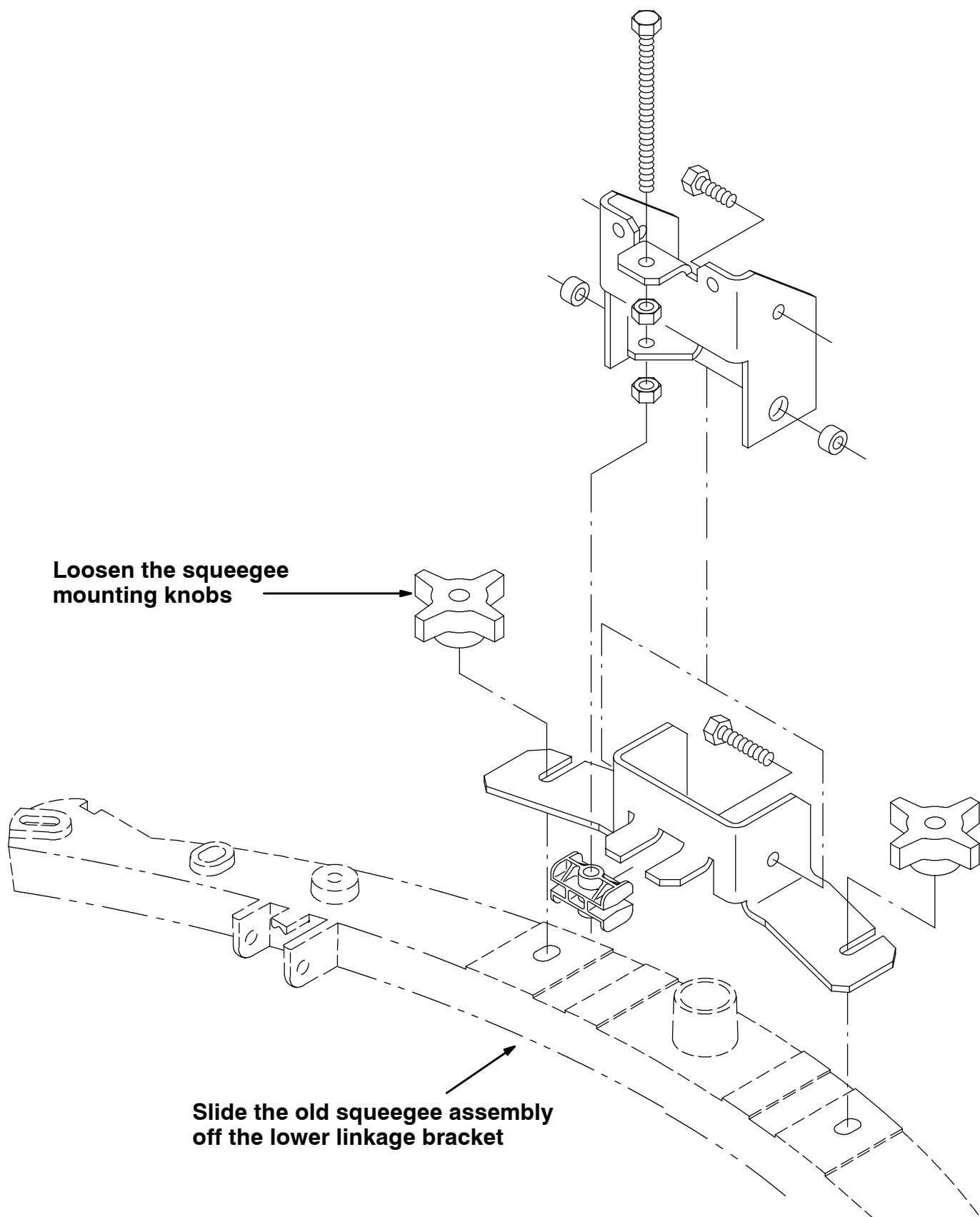


FIG. 1 - Squeegee Linkage Group

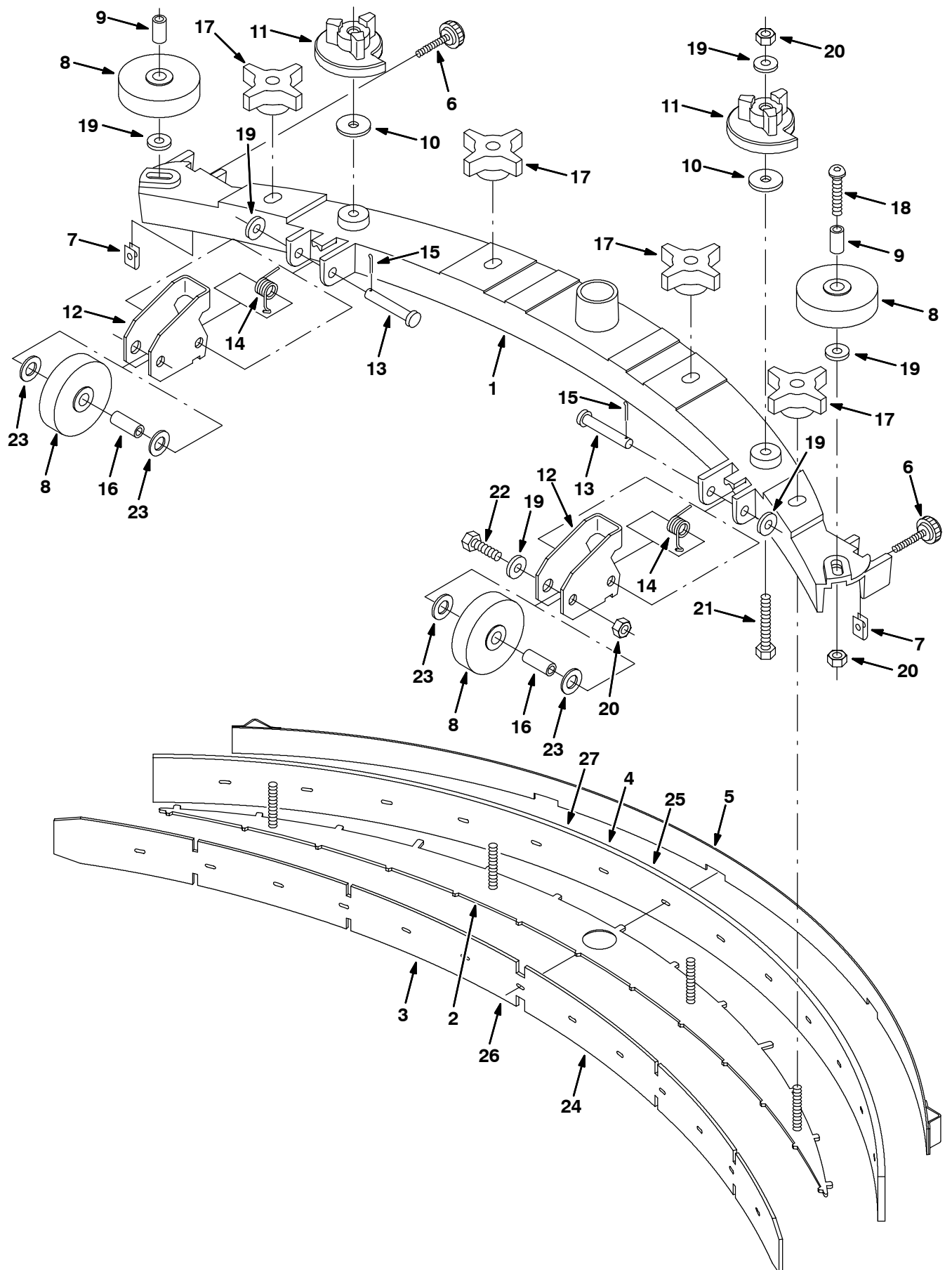


FIG. 2 - Model 900 Squeegee Group, 900 mm (36 in)

BILL OF MATERIALS FOR SQUEEGEE ASSEMBLY KIT 397750

Ref.	Tennant Part No.	Machine Serial Number	Description	Qty.
▲ 1	392206	(000000-	) Frame, Squeegee 36"	1
▲ 2	222412	(000000-	) Plate, Blade Retainer 36"	1
▲ 3	222413	(000000-	) Blade, Squeegee, Front, 36"	1
▲ 4	222415	(000000-	) Blade, Squeegee, Rear, 36"	1
▲ 5	222417	(000000-	) Band Wldt, Sqge 36	1
▲ 6	222794	(000000-	) Knob, W1.25-20X1.5Lg Stud	2
▲ 7	82138	(000000-	) Nut Speed, Retainer, .25-20 Thd	2
▲ 8	222066	(000000-	) Wheel, 3.0 Dia	4
▲ 9	222496	(000000-	) Sleeve	2
▲ 10	222268	(000000-	) Washer, .375B 1.25D .12Neopre	2
▲ 11	222244	(000000-	) Cam, Adj, Sqge	2
▲ 12	222245	(000000-	) Bracket, Mtg, Wheel	2
▲ 13	222260	(000000-	) Pin, Clevis, 0.37 Dia 2.25Lg	2
▲ 14	222130	(000000-	) Spring, Torsion, Wheel	2
▲ 15	39005	(000000-	) Pin, Cotter .094X0.75	2
▲ 16	222497	(000000-	) Sleeve	2
▲ 17	370100	(000000-	) Knob, 4 Prongs w/.31-8 Insert	4
▲ 18	397826	(000000-	) Screw, Btn, M8 X 1.25 X 40, Ss18-8	2
▲ 19	01685	(000000-	) Washer Flt .31 Ss	8
▲ 20	08713	(000000-	) Nut-Hxlocnyln M 8X1.25 Reg Ss	6
▲ 21	09767	(000000-	) Scr Hexssm 8X1.25 70	2
▲ 22	49694	(000000-	) Scr Hex Ssm 8X1.25 50	2
▲ 23	32486	(000000-	) Washer, Flt, .50 Sae	4
▲ 24	222414	(000000-	) Blade, Squeegee, Tile, 36"	1
▲ 25	222416	(000000-	) Blade, Squeegee, Rear Gum, 36"	1
▲ 26	222434	(000000-	) Blade, Sqge, Front, 36"Oil Rst	1
▲ 27	222435	(000000-	) Blade, Sqge, Rear 36" Oil Rst	1

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